

Date: Friday, 29/08/2008 11:38:27 AM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: WASHER
Job Number	: 41667		
Estimate Number	: 11045		
P.O. Number	:	Part Number	: D2813
This Issue	: 29/08/2008 S.O. No. :	Drawing Number	: D2813 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: // Type : MACHINED PARTS	Drawing Revision	: A
Previous Run	: 34020	Material	:
Written By	:	Due Date	: 15/09/2008 Qty: 40 Um: Each
Checked & Approved By	: <u>JUL 08-8-29</u>		
Comment	: Est Rev:C Now Turned 06-02-24 JLM Est Rev:B 00.11.16 Changed material EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MDELINR2000	DELIN ROUND BAR 2.00"
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(41)

Comment: Qty.: 0.0168 f(s)/Unit Total : 0.6720 f(s)
 Delrin Round Bar 2.00"
 (MDELINR2000)

Batch: M104930 mmf 08/08/30

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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(41)

Comment: 1-TURN AS PER FOLIO FA637 & DWG D2813,
 FOLIO REV: AA
 DWG REV: A

2-DEBURR AS REQUIRED

mmf 08/08/30

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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(41)

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

mmf 08/08/30

4.0	QC8	SECOND CHECK
-----	-----	--------------



(41)

Comment: SECOND CHECK

mmf 08/08/30

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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(x41)

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST4aAS 08/09/02

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 29/08/2008 11:38:27 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WASHER

Job Number: 41667

Part Number: D2813

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/02 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



u 08-09-02

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

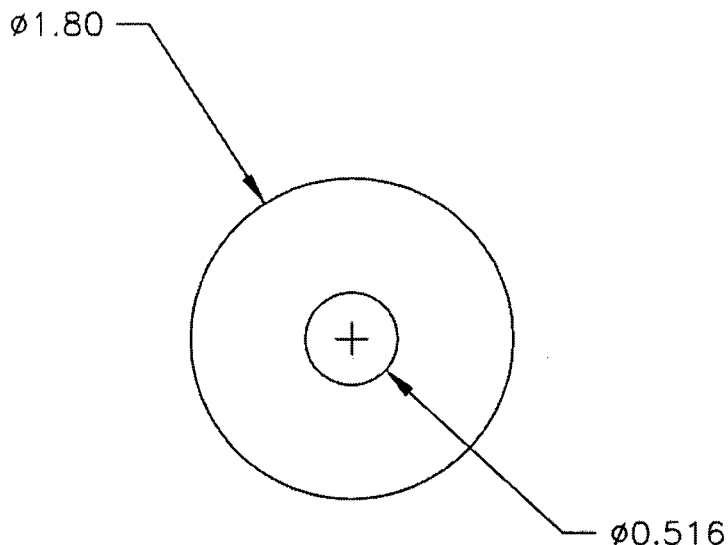
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	<i>#</i>	DRAWN BY	<i>#</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>CP</i>	APPROVED	<i>#</i>	DRAWING NO. D2813	REV. A SHEET 1 OF 1
DATE	00.11.03			TITLE WASHER	SCALE 1:1
A	00.11.03			NEW ISSUE	

RELEASED
00.11.13 *#*



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

MATERIAL: DELRIN OR TEFLON OR UHMW 0.063 THICK NO. *00657*
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED
THIS PART CAN BE MADE FROM D2551

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